

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF IS 2102 (PT-1) (MEDIUM)

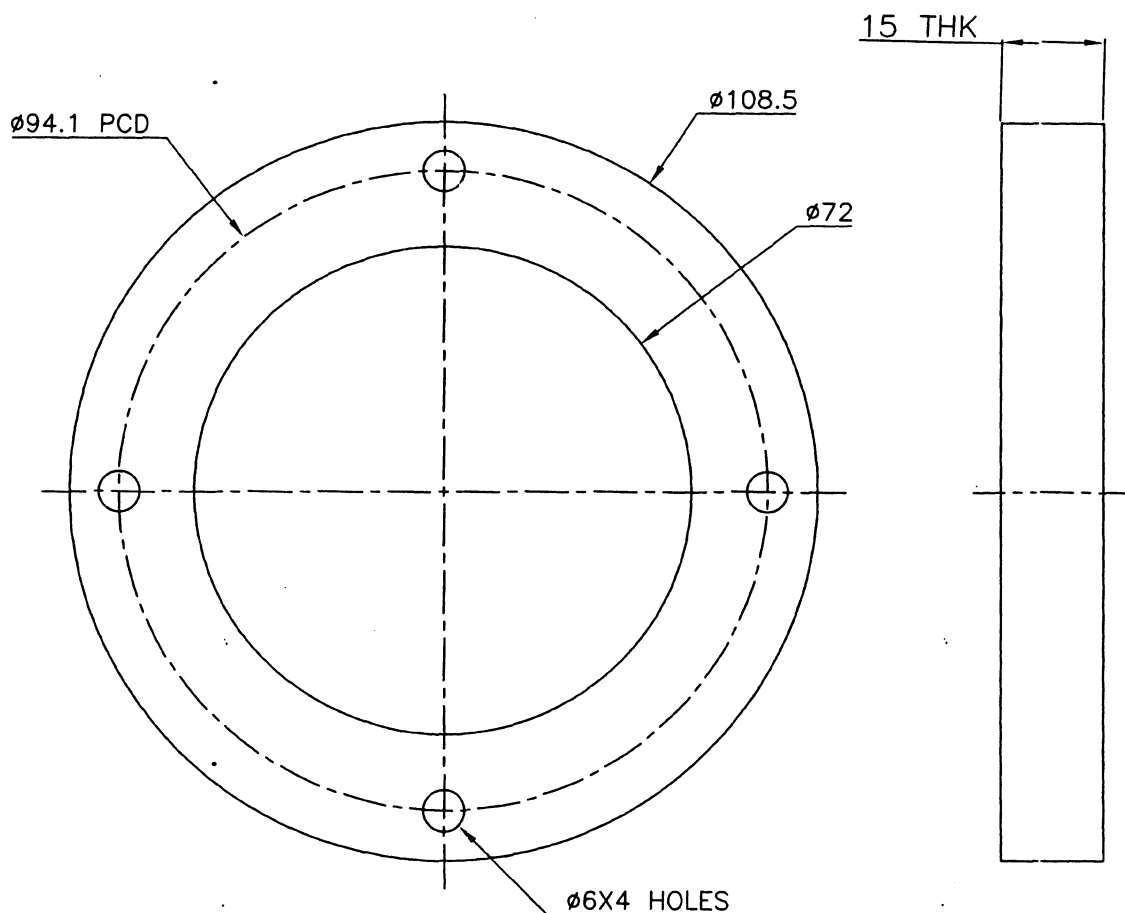
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C

QUALITY OF WELD JOINTS REF. RD-230 MEDIUM

ALL DIMENSIONS IN MM UNLESS SPECIFIED

PROTO/PILOT/PRODUCTION

UNCONTROLLED



NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766
2. COLOR: BLACK



		106x15 THK		EPDM RUBBER	
SL No	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S.D. / Wt.kg
DETAIL PARTS			MATERIAL		
PRODUCT					
DMRC BG METRO CARS					
SURFACE TREATMENT					
APPROVED					
CHECKED					
DRAWN					
REF DRG					
SCALE					
SHEET					
Wt. (kg)					
ALT					
DRG No.					
909-23119					
ALT					

8	EC05595				
4	EC51130	DT-CAR			
4	EC51131	M-CAR			
4	909-19301	T-CAR			

ALT	CHANGES / ECN No.	DATE	BY	CHKD	APP
		22.04.15	SUNIL		

NEXT ASSY DETAILS
UPDATED & NOTE 1
PTS NO CHANGED.
ECN:90900426

BHARAT EARTH MOVERS LTD
R&D, BANGALORE COMPLEX
BANGALORE 560 075

TITLE
PACKING